

Specification MOS(A)/CV2311 Issue 4 Dated 23rd August, 1957. To be read in conjunction with K1001	<u>SECURITY</u>	
	<u>Specification</u>	<u>Valve</u>
	UNCLASSIFIED	UNCLASSIFIED

→ Indicates a change

TYPE OF VALVE - Twin-primer Broad-band TR Cell (improved version) → PROTOTYPE - VX1027		<u>MARKING</u>	
		See K1001/4.	
<u>RATING</u>		<u>DIMENSIONS AND CONNECTIONS</u>	
		See Drawing on Page 5	
		<u>TOP CAPS</u>	
		CT1 See BS. 448 : 1953 6/1.1	
<u>NOTES</u>			
A. With duty cycle of 0.001.			
B. Operation at this power level results in considerably reduced life. For satisfactory operation at power levels above 50 KW. it is recommended that the valve be preceded by a pre - TR cell.			
C. The primer currents shall be limited by series resistance of which at least 1 megohm must be placed adjacent to each primer.			
D. If necessary the valve may be used with single primer operation.			

To be performed in addition to those applicable in K1001

Test Conditions		Test	Limits		No. Tested	Note	
			Min.	Max.			
a	Primer Supply Voltage (v) -900	Test shall be performed at least 7 days after any previous discharge.	Primer Breakdown (secs) The delay between the application of primer voltage simultaneously to each primer, and the breakdown, shall be measured.	-	5	100%	1
b	-1000		Primer Operating Voltage (v) The voltage of both primers shall be measured after breakdown has occurred.	180	280	100%	1
c	-1000	Line to be energised with not more than 10 mW RF and terminated in a load matched better than 1.02 VSWR.	VSWR (i) Measured at frequencies 9180, and 10,000 Mc/s. (ii) Measured at frequencies 9400, 9600 and 9800 Mc/s.	-	1.30	100%	1
				-	1.20	100%	1 & 2
d	-1000	Valve shall be mounted between impedances matched better than 1.10 VSWR. Line shall be energised with not more than 10 mW RF. Test frequency = 10,000 Mc/s.	Insertion Loss (db)	-	0.8	100%	1 & 2
e	-1000	Test frequency = 9375 Mc/s. \pm 50 Mc/s PRF = 1000 c/s. \pm 10%. Power output 200 KW \pm 15%. Rate of rise of magnetron voltage 100 KV/ μ sec \pm 10%. Pulse length measured to 10% of peak power. (i) 0.15 μ s \pm 15%. (ii) 1.0 μ s \pm 10%.	High Power Leakage (i) Spike energy (ergs/pulse) (ii) Total power (mW Peak)	-	0.3	100%	1, 3 and 4
				35	100	100%	

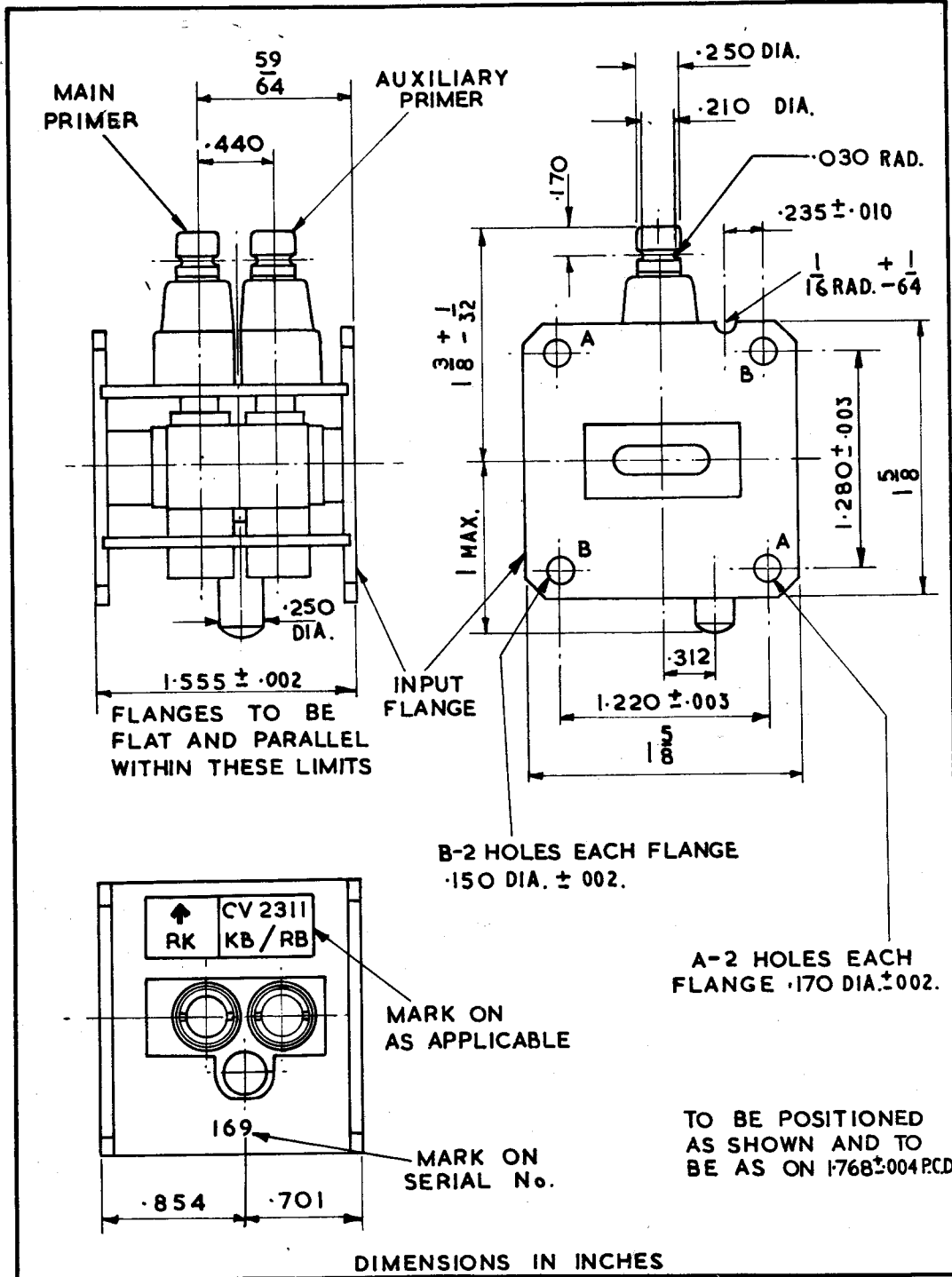
CV2311/4/2.

	Test Conditions	Test	Limits		No. Tested	Note
			Min.	Max.		
f	-1000 The test frequency of the simulated echo pulse shall be within the range 9180 to 10,000 Mc/s, and its power, incident on the cell, shall be less than 10 mW peak RF. Test frequency of the transmitter pulse shall be 9375 ± 50 Mc/s and power 200 kW $\pm 15\%$. $T_p = 1.0 \mu\text{sec} \pm 10\%$. PRF = 1000 c/s $\pm 10\%$.	<u>Recovery Time</u> The time shall be measured from the trailing edge of the transmitter pulse for an insertion loss exceeding that immediately before the transmitter pulse by:- (i) 6 db (μS) (ii) 2 db (μS)	-	3 8	5%(6) 5%(6)	1 & 5 1 & 5
g	-1000 Applied power varied from 100 mW to 100W. $T_p = 1.0 \mu\text{sec} \pm 10\%$ Other conditions as Test (e).	<u>Low Power Leakage</u> (mW Peak) Maximum total leakage power is recorded.	-	250	5%(6)	1
h	-1000 Test frequencies, 9180, 9600 and 10,000 Mc/s. Line shall be energised at a convenient low power level.	<u>Electrical Length</u> The length of RCSC No. 16 waveguide having the same effective electrical length as the cell, shall be determined at the following three frequencies:- (i) at 9180 Mc/s (degrees) (ii) at 9600 Mc/s (degrees) (iii) at 10,000 Mc/s (degrees)	192 280 366	232 320 406	5% or 6 per week whichever is the greater	1 and 2
j	-1000 As for Test (e)	<u>Position of Short</u> (ins) The distance of the effective RF short behind the front flange of the cell shall be measured.	0.014	0.028	TA	1
k	-1000 Line shall be energised with not more than 4 kW RF measured immediately after the cell. Other conditions as for Test (e)	<u>Arc Loss</u> (db)	-	0.8	TA	1

	Test Conditions	Test	Limits		No. Tested	Note
			Min.	Max.		
l	-1000	6 valves to be mounted on E-plane T junctions followed by a matched load. Input power not exceeding 60 kW. Output power not less than 40 kW. Other conditions as in test e(ii).				
m	1000	The cell shall be operated for one hour with the air pressure in the waveguide on the input side maintained at 30 lbs/sq.in. absolute. Tp = 1.0 μ sec \pm 10%. Other conditions as for Test (e).		1	TA	1 & 5

NOTES

- The primer supply shall be D.C. having a peak-to-peak ripple voltage not exceeding 1% and shall be negative with respect to the body of the cell. The regulation of the supply shall be negligible at load currents up to 0.3 mA. The supply shall be connected to the main primer through resistances totaling 5.5 megohms \pm 5% and to the auxiliary primer through resistances totaling 12.5 megohms \pm 5%. At least 1 megohm shall be placed adjacent to each primer terminal.
- An approved sampling test may be employed. If a batch fails to meet this, all valves shall be subjected to the specification test.
- This test is to be performed using a CV.2284 magnetron. Measurements are to be made with a thermistor mount having the following characteristics:-
Efficiency E (ratio of measured power to incident power) to be greater than 90%
V.S.W.R. to be greater than 0.9 over 9375 \pm 100 mc/s and greater than 0.75 over 9375 \pm 250 mc/s.
If the measured leakage powers are P₁ and P₂ microwatts at pulse lengths of 0.15 (t₁) and 1.0 (t₂) microseconds, and the pulse repetition frequency is f then
(i) spike energy = $\frac{1000 P_1}{E f}$ ergs/pulse
(ii) total power = $\frac{1000 P_2}{E f t_2}$ mW peak
- The minimum limit for total leakage is a manufacturing test limit applying to new valves only.
- Life Test Limits
V.S.W.R. (all test frequencies) Max. 1.4
Insertion loss (dbs) Max. 1.0
Breakthrough (i) spike (ergs/pulse) Max. 0.3
(ii) total power (mW peak) Max. 100
Recovery time (i) 6 db's (μ sec) Max. 10
(ii) 2 db's (μ sec) Max. 20
Low Power Leakage (mW) Max. 250.



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